

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.
The Solution Phrase: "South America" (created by the letters that are not used in any word within the puzzle)

S A N T I A G O E D I V E T N O M A T E
O N R Q U I T O P O R T S T A N L E Y C
G A B G S O R I E N A J E D O I R P O P
E Y B U E L A K E T I T I C A C A L A O
U U C R E N P A T A G O N I A R O R M R
F G S A A N T Q U E C H U A A M A F A T
L S S A Y Z O I R A S A C M B G O C Z U
E O O A L E I S N O L C A I U R H S O G
D R U S C V N L A A T R A A T I P C N U
A A U L E A A N H I I A Y A L A H E R E E
R P S S A H R D E B R V L E N P U R I S
R A O A O R C A O E V E I I M E A R V E
E Z C R N C F U C R Z E S L E R N O E D
I R O A E G R U P A E H N U O U D B R N
T I M P T U A E Z A P A L E R B O A I A
M P P O G D I Y M A M I L C Z I Y Y N U
A U A U O C A R T A G E N A A U N O C G
I T A R P U E R T O T O R O T L E A A A
P Y F A L K L A N D I S L A N D S L M Y
O E E F F O C S A N T O S U A N A M A E

Find these words: AMAZON RIVER, ANDES, ARGENTINA, AZUFRAL, BOLIVIA, BRAZIL, BUENOS AIRES, CARACAS, CARTAGENA, CAYENNE, CERROBAYO, CHILE, COFFEE, COLOMBIA, ECUADOR, EL TORO, FALKLAND ISLANDS, FORTALEZA, GUYANA, HUANDOY, INCA, LAKE TITICACA, LAPAZ, LIMA, MAIPO, MANAUS, MAPUCHES, MATE, MERCOSUR, MONTEVIDEO, OLCA, PARAGUAY, PARAMARIBO, PATAGONIA, PERU, PORT STANLEY, PORTUGUESE, PUERTO TORO, QUECHUA, QUITO, RASAC, REAL, RIO DE JANEIRO, SALVADOR, SANGAY, SANTIAGO, SANTOS, SARAPO, SOCOMPA, SPANISH, SURINAME, TENO, TIERRA DEL FUEGO, TUPI, URUGUAY, VENEZUELA, YAGUA, ZAPAROS

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