

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.
The Solution Phrase: "Quality assurance" (created by the letters that are not used in any word within the puzzle)

C O M P A R I S O N G I S E D S
S E I L B M E S S A F E T Y T Q
T W S P R O D U C T S T R A P C
N O T M Y T N A R R A W N U O U
E R A P E A S L A O G D M M N G
M K K E R A L T I T A A P I N R
E M E W R E S Y R R T O T I O E
R A S E E U V U D E N S T O I L
I N T A T R L E R E N S P A T I
U S C K S N U I N E E G G S A A
Q H E N E S A T A T M U T U R B
E I F E T L S R C F I E R H B I
R P E S S D A T A U H N N A I L
N C D S Y S T E M U R I G T L I
P R O D U C T I O N G T G E A T
R E R U T C A F U N A M S H C Y

Find these words: ASSEMBLIES, BUGS, CALIBRATION, COMPARISON, COMPONENTS, DATA, DEFECTS, DESIGN, FAILURE, GOALS, GUARANTEE, HIGH, MANUFACTURER, MATERIALS, MEASUREMENT, MISTAKES, PARTS, POOR, PREVENTING, PRODUCTION, PRODUCTS, RELIABILITY, REQUIREMENTS, SAFETY, STANDARD, STRENGTH, STRUCTURE, SYSTEM, TESTER, TESTING, UNITS, WARRANTY, WEAKNESS, WORKMANSHIP

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